

## Internal Door – GRAINTEK™ (WG)

### **Application – Standard Duty**

**Material – GRAINTEK™ steel**

Type – Single leaf only

#### Standard & certification:

Hollow metal Internal doors as per IS 4351 & IS 16074 made of pressed galvanized GRAINTEK™ steel confirming to IS 277.

#### Frame:

Door frame shall be single rebate grooved profile of size 125 x 45 mm made out of minimum 1.2 mm (18 gauge) thick galvanized GRAINTEK™ steel sheet. Frames shall be mitered and field assembled with self-tabs. Frames to have in build grooved sealing system and shall be site fitted with PVC gasket as standard. All provision should be mortised, drilled and tapped for receiving appropriate hardware. Frames should be provided with back plate bracket and anchor fasteners for installation on a finished plastered masonry wall opening. Frames shall be filled with non-fire rated puff and the gaps shall be filled with backer rod & silicon sealant.

#### Shutter:

Door leaf shall be 46 mm thick fully flush double skin door, with or without vision lite. Door leaf shall be manufactured from minimum 0.8 mm (22 gauge) thick galvanized GRAINTEK™ steel sheet. The internal construction of the door should be rigid reinforcement pads for receiving appropriate hardware. The infill material shall be resin bonded honeycomb core. All doors shall be factory prepped for receiving appropriate hardware and provided with necessary reinforcement for hinges, locks, and door closers. The edges should be interlocked with a bending radius of 1.4 mm.

#### Hardware:

Door hardware shall include Hinges, Mortise sash lock, Lever handle, and Magnetic door stop all as per approved sample.

#### Finish:

All doors and frames shall be wood stained and lacquered finish and shall have passed minimum 500 hours of salt spray test.

**For heavy duty doors use sheet thickness, 1.6 mm for the frame & 1.2 mm for the shutter.**