

FD 180 – Steel Stiffened Fire Doors – Powder coated

## Application – Heavy Duty

Material – Galvanized steel

### Standard & certification:

Hollow metal fire doors at all levels from ISO 9001-2015 certified Manufacturer. Fire door should be as per NFPA 80 and NFPA 252. All fire doors should be tested at UL for 180 minutes and should pass both UL10B and UL10C.

### Frame:

Door frame shall be single rebate grooved profile of size 125 x 55mm made out of 1.6 mm (16 gauge) minimum thick galvanized steel sheet. Frames shall be mitered and field assembled with self-tabs. Frames to have in build grooved sealing system and shall be site fitted with fire rated EPDM gasket as standard. All provision should be mortised, drilled and tapped for receiving appropriate ANSI UL labeled hardware. Frames should be provided with back plate bracket and anchor fasteners for installation on a finished plastered masonry wall opening. Once frame installed should be filled with PUF or cement & sand slurry.

### Shutter:

Door leaf shall be 46 mm thick fully flush double skin door without vision lite. Door leaf shall be manufactured from 1.2 mm (18 gauge) minimum thick galvanized steel sheet. Inverted Vertical steel stiffeners to be provided at a distance of 6 inches, the gaps shall be filled with mineral wool. All doors should be factory prepped for receiving appropriate hardware and provided with necessary reinforcement for hinges, locks, and door closers as per ANSI standard. The edges should be interlocked with a bending radius of 1.4 mm. For pair of doors integrated astragals has to be provided on the meeting stile for both active and inactive leaf.

### Vision glass:

No vision glass.

### Finish:

All doors and frames shall be finished Pure Polyester Powder coated and shall have passed minimum 500 hours of salt spray test.